

# **Sight glass fitting TYPE BS04**





## description:

Sight flow indicators are used for observation and to illuminate optical control of fluids and gases. E.g. tanks, silos, boilers...

#### features:

- suitable for neutral and non-neutral liquids and gaseous media.
- with borosilicate glass DIN 7080
- Delivery includes: Base- & cover flange, glass & sealing
- High quality stainless steel

**Connection:** 

DN50, DN80, DN100, DN125, DN150, DN200

Design:

acc. DIN 28120

**Pressure:** 

0,0 Bar

**Design:** to be welded directly to tank

Material base-flange:stainless steel 1.4571Material cover-flange:stainless steel 1.4571

**Seal:** C4400

Glass: borosilicate glass DIN 7080

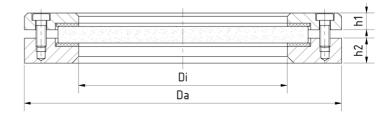
Screws: A4-70

**Temperature:** -10°C to +175°C (higher temperatures on request)

**Delivery includes:** Base- & cover flange, glass & sealing

#### **Dimensions:**

Di	Da	h1	h2	weight
80	140	10	15	2,0 kg
100	165	10	15	2,8 kg
125	190	10	15	3,2 kg
150	215	10	15	4,3 kg
175	240	10	15	5,1 kg
225	290	10	15	6,8 kg
	80 100 125 150 175	80 140 100 165 125 190 150 215 175 240	80 140 10 100 165 10 125 190 10 150 215 10 175 240 10	80     140     10     15       100     165     10     15       125     190     10     15       150     215     10     15       175     240     10     15



# Torque table for screws (for gasket Klingersil):

Tighten all screws in several small steps and crosswise. The specified torques are starting values. The torque required for sealing under operation conditions may be higher so that the sight glass gland must be retightened. If sufficient tightness is not achieved with the listed torques they should be increased in steps of approx. 5%.

All screws must have exactly the same tightening torque to avoid glass distortion and breakage!

DN	50	80	100	125	150	200
minimal torque in Nm	5	4	5	6	7	9

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# **Options (on request):**

- sizes DN300 and DN400
- soda lime glass DIN 8902 up to 150°C
- higher temperatures
- gaskets made of PTFE, FKM, NBR, Silicone, EPDM, Graphite
- special materials
- wiper with PTFE or silicone wiper blade
- LED lights (for Ex- and Non-Ex-areas)
- Mica protection (highly recommended for aggressive media or steam!)

### **Article number:**

Туре	Glass	Version	Size
BS04	00 - borosilicate glass	00 - Standard	08 – DN50
			10 - DN80
			11 - DN100
			12 - DN125
			13 - DN150
			14 - DN200

**Example no. BS04000010:** 

BS04 00 00 10

Article no. BS04000010 Sight glass fitting

Glass: borosilicate glass

Size: DN80

Image similar, subject change without notice.