

# **Pressfittings stainless steel TYPE PF01**



#### product features:

- M-Contour
  - With a blue "sleeve" on the press contour that peels off when pressed correctly
- Approved to DVGW W 534 / W 270
- Suitable for drinking water -, sanitary- and heatinginstallation, as well as industrial technology
- Hygienic, high flow speeds, lower thermal conductivity compared to other materials
- Are supplied with **inserted EPDM-LBP** gaskets, FKM/FPM seals can be ordered separately

d

Pressure recommendation max. 16 bar/at +20°C

#### **Elbow**

| Name:<br>Type:<br>Material:<br>Connection:<br>Nominal Pipe Siz | <b>Elbow 90°</b><br>PF01-00<br>stainless steel<br>F/F, r=1,2<br><b>zes for F/F, r=1,2</b> | 1.4404 / AISI 316L<br>(in mm)  |  | d  |  |
|--|---|--|--|--|--|
| DN<br>12<br>15<br>20<br>25<br>32<br>40<br>50<br>65<br>80       | d<br>15,0<br>18,0<br>22,0<br>28,0<br>35,0<br>42,0<br>54,0<br>76,1<br>88,9                 | L<br>43,0<br>46,0<br>53,0<br>64,0<br>78,0<br>90,0<br>110,0<br>157,0<br>178,0 | <b>Z</b><br>23,0<br>26,0<br>32,0<br>41,0<br>52,0<br>60,0<br>75,0<br>104,0<br>118,0 | kg<br>0,0500<br>0,0500<br>0,0820<br>0,1200<br>0,1760<br>0,2500<br>0,3840<br>1,2010<br>1,6100 | ArtNo.<br>PF01001102<br>PF01001103<br>PF01001104<br>PF01001105<br>PF01001106<br>PF01001107<br>PF01001108<br>PF01001109<br>PF01001111 |
| 100  | 108,0   | 215,0  | 140,0  | 2,2980   | PF01001112   |

| Name:       | Elbow 90°                          |
|-------------|------------------------------------|
| Туре:       | PF01-00                            |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | F/M, r=1,2                         |

#### Nominal Pipe Sizes for F/M, r=1,2 (in mm)

| DN  | d     | L     | Z     | н     | kg     | ArtNo.     |
|-----|-------|-------|-------|-------|--------|------------|
| 12  | 15,0  | 43,0  | 23,0  | 49,0  | 0,0510 | PF01001202 |
| 15  | 18,0  | 46,0  | 26,0  | 52,0  | 0,0660 | PF01001203 |
| 20  | 22,0  | 53,0  | 32,0  | 57,0  | 0,0800 | PF01001204 |
| 25  | 28,0  | 64,0  | 41,0  | 71,0  | 0,1200 | PF01001205 |
| 32  | 35,0  | 78,0  | 52,0  | 90,0  | 0,1800 | PF01001206 |
| 40  | 42,0  | 90,0  | 60,0  | 102,0 | 0,6260 | PF01001207 |
| 50  | 54,0  | 110,0 | 75,0  | 122,0 | 0,6260 | PF01001208 |
| 65  | 76,1  | 157,0 | 104,0 | 173,0 | 1,1300 | PF01001209 |
| 80  | 88,9  | 178,0 | 118,0 | 199,0 | 1,6040 | PF01001210 |
| 100 | 108,0 | 215,0 | 140,0 | 235,0 | 2,3300 | PF01001211 |

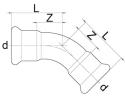
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### Nominal Pipe Sizes for F/F, r=1,2 (in mm)

| DN  | d     | L     | Z    | kg     | ArtNo.     |
|-----|-------|-------|------|--------|------------|
| 12  | 15,0  | 32,0  | 12,0 | 0,0430 | PF01002102 |
| 15  | 18,0  | 34,0  | 14,0 | 0,0560 | PF01002103 |
| 20  | 22,0  | 38,0  | 18,0 | 0,0700 | PF01002104 |
| 25  | 28,0  | 42,0  | 22,0 | 0,0980 | PF01002105 |
| 32  | 35,0  | 52,0  | 28,0 | 0,1370 | PF01002106 |
| 40  | 42,0  | 60,0  | 30,0 | 0,1990 | PF01002107 |
| 50  | 54,0  | 72,0  | 37,0 | 0,2900 | PF01002108 |
| 65  | 76,1  | 102,0 | 49,0 | 0,8870 | PF01002109 |
| 80  | 88,9  | 115,0 | 55,0 | 1,1650 | PF01002110 |
| 100 | 108,0 | 142,0 | 67,0 | 1,7440 | PF01002111 |

| Name:       | Elbow 45°                          |       |                                   |
|-------------|------------------------------------|-------|-----------------------------------|
| Туре:       | PF01-00                            |       |                                   |
| Material:   | stainless steel 1.4404 / AISI 316L |       | d ⁄y                              |
| Connection: | F/M, r=1,2                         |       |                                   |
|             |                                    | 100.0 | $\langle \langle \rangle \rangle$ |

#### Nominal Pipe Sizes for F/M, r=1,2 (in mm)

| DN  | d     | L     | Z    | н     | kg     | ArtNo.     |
|-----|-------|-------|------|-------|--------|------------|
| 12  | 15,0  | 32,0  | 12,0 | 43,0  | 0,0420 | PF01002202 |
| 15  | 18,0  | 34,0  | 14,0 | 48,0  | 0,0580 | PF01002203 |
| 20  | 22,0  | 38,0  | 18,0 | 52,0  | 0,0700 | PF01002204 |
| 25  | 28,0  | 42,0  | 22,0 | 56,0  | 0,1030 | PF01002205 |
| 32  | 35,0  | 52,0  | 28,0 | 62,0  | 0,1400 | PF01002206 |
| 40  | 42,0  | 60,0  | 30,0 | 72,0  | 0,2280 | PF01002207 |
| 50  | 54,0  | 72,0  | 37,0 | 84,0  | 0,3030 | PF01002208 |
| 65  | 76,1  | 102,0 | 49,0 | 120,0 | 0,8490 | PF01002209 |
| 80  | 88,9  | 115,0 | 55,0 | 134,0 | 1,1180 | PF01002210 |
| 100 | 108,0 | 142,0 | 67,0 | 163,0 | 1,7380 | PF01002211 |



| <b>T-fitting</b><br>Name:<br>Type:<br>Material:                 |  | <b>T-fitting</b><br>PF01-01<br>stainless   | <b>3</b><br>steel 1.4404  | 4 / AISI 316   | L  |   | )            | т<br>N d   | d   | d   |
|---|--|--|---|--|--|---|--------------|--|---|---|
| Nominal Pi  | pe Sizes   | (in mm)                                    |   |  | <b>W</b>   |   |              | -  | ZZZ   | -   |
| DN<br>12<br>15<br>20<br>25<br>32<br>40<br>50<br>65<br>80<br>100 | d<br>15,0<br>18,0<br>22,0<br>28,0<br>35,0<br>42,0<br>54,0<br>76,1<br>88,9<br>108,0 | 67<br>7<br>8<br>1<br>1<br>1<br>1<br>2<br>2 | 6,0<br>8,0<br>4,0<br>00,0<br>14,0<br>38,0<br>30,0<br>60,0<br>10,0 | H<br>39,0<br>40,0<br>44,0<br>52,0<br>57,0<br>66,0<br>77,0<br>111,0<br>128,0<br>156,0 | <b>Z</b><br>15,0<br>17,0<br>21,0<br>25,0<br>28,0<br>37,0<br>46,0<br>59,0<br>67,0<br>80,0 | <b>Z1</b><br>19,0<br>20,0<br>23,0<br>29,0<br>31,0<br>36,0<br>42,0<br>58,0<br>68,0<br>81,0 |              | kg<br>0,0650<br>0,0840<br>0,1080<br>0,1510<br>0,2680<br>0,3890<br>1,2030<br>1,5800<br>2,2190 | ArtNo.<br>PF01010<br>PF01010<br>PF01010<br>PF01010<br>PF01010<br>PF01010<br>PF01010<br>PF01010<br>PF01010 | 002<br>003<br>004<br>005<br>006<br>007<br>008<br>009<br>010 |
|   |  |  |   |  |  | 9   |              |  | d1  |   |
| Name:   |  | -  | g, reduced  |  |  |   |              | I.   |   |   |
| Type:   |  | PF01-01                                    |   |  |  | - OF  |              | й d  |   | d   |
| Material:   |  | stainless                                  | steel 1.4404  | 4 / AISI 316   | L 🚺  |   |              |  |   | u   |
| Nominal Pip   | pe Sizes   | (in mm)                                    |   |  |  |   |              |  | ZZZ<br>L  |   |
| DN  |  | d  | d1  | L  | н  | Z   | <b>Z1</b>    | kg   | ArtNo.  |   |
| 15-12-15  |  | 18,0                                       | 15,0  | 68,0   | 40,0   | 14,0  | 20,0         | 0,079  |   |   |
| 20-12-20  |  | 22,0                                       | 15,0  | 74,0   | 42,0   | 16,0  | 22,0         | 0,092  |   |   |
| 20-15-20  |  | 22,0                                       | 18,0  | 74,0   | 42,0   | 16,0  | 22,0         | 0,097  |   |   |
| 25-12-25  |  | 28,0                                       | 15,0  | 84,0   | 45,0   | 19,0  | 25,0         | 0,123  |   |   |
| 25-15-25  |  | 28,0                                       | 18,0  | 84,0   | 45,0   | 19,0  | 25,0         | 0,126  |   |   |
| 25-20-25<br>32-12-32  |  | 28,0<br>35,0                               | 22,0<br>15,0  | 84,0<br>100,0  | 47,0<br>49,0   | 19,0<br>24,0  | 26,0<br>29,0 | 0,134<br>0,163   |   |   |
| 32-12-32  |  | 35,0<br>35,0                               | 15,0<br>18,0  | 100,0  | 49,0<br>49,0   | 24,0<br>24,0  | 29,0<br>29,0 | 0,163  |   |   |
| 32-20-32  |  | 35,0                                       | 22,0  | 100,0  | 51,0   | 24,0  | 30,0         | 0,102  |   |   |
| 32-25-32  |  | 35,0                                       | 28,0  | 100,0  | 56,0   | 24,0  | 33,0         | 0,179  |   |   |
| 40-12-40  |  | 42,0                                       | 15,0  | 114,0  | 53,0   | 27,0  | 33,0         | 0,215  |   |   |
| 40-15-40  |  | 42,0                                       | 18,0  | 114,0  | 53,0   | 27,0  | 33,0         | 0,218  | D PF01010   | 107.2   |
| 40-20-40  | 4  | 42,0                                       | 22,0  | 114,0  | 55,0   | 27,0  | 34,0         | 0,229  | D PF01010   |   |
| 40-25-40  |  | 42,0                                       | 28,0  | 114,0  | 60,0   | 27,0  | 37,0         | 0,240  |   |   |
| 40-32-40  |  | 42,0                                       | 35,0  | 114,0  | 61,0   | 27,0  | 34,0         | 0,245  |   |   |
| 50-12-50  |  | 54,0                                       | 15,0  | 138,0  | 59,0   | 34,0  | 39,0         | 0,309  |   |   |
| 50-15-50*   |  | 54,0                                       | 18,0  | 138,0  | 59,0   | 34,0  | 39,0         | 0,321  |   |   |
| 50-20-50  |  | 54,0                                       | 22,0  | 138,0  | 61,0   | 34,0  | 40,0         | 0,326  |   |   |
| 50-25-50<br>50-32-50  |  | 54,0<br>54,0                               | 28,0<br>35,0  | 138,0<br>138,0   | 66,0<br>67,0   | 34,0<br>34,0  | 43,0<br>40,0 | 0,337<br>0,346   |   |   |
| 50-32-50<br>50-40-50  |  | 54,0<br>54,0                               | 35,0<br>42,0  | 138,0  | 67,0<br>72,0   | 34,0<br>34,0  | 40,0<br>38,0 | 0,346  |   |   |
| 65-20-65  |  | 76,1                                       | 22,0  | 230,0  | 72,0<br>71,0   | 62,0  | 50,0         | 0,931  |   |   |
| 65-25-65  |  | 76,1                                       | 28,0  | 230,0  | 76,0   | 62,0  | 53,0         | 0,951  |   |   |
| 65-32-65  |  | 76,1                                       | 35,0  | 230,0  | 77,0   | 62,0  | 50,0         | 0,934  |   |   |
| 65-40-65  |  | 76,1                                       | 42,0  | 230,0  | 82,0   | 62,0  | 48,0         | 0,950  |   |   |
| 65-50-65  |  | 76,1                                       | 54,0  | 230,0  | 87,0   | 62,0  | 53,0         | 0,977  |   |   |
| 80-20-80  |  | 88.0                                       | 22.0  | 260.0  | 78.0   | 70.0  | 58.0         | 1 206  |   |   |

\*order related production

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80-65-80

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1,2060

1,2210

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PF01010110.1

PF01010110.2

PF01010110.3

PF01010110.4

PF01010110.5

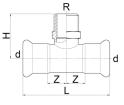
PF01010110.6



Name: Type: Material: Connection: Thread:

T-fitting, Male thread PF01-01 stainless steel 1.4404 / AISI 316L Male thread acc. to DIN EN 10226-1





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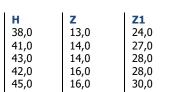
т , <sup>d</sup>

Nominal Pipe Sizes (in mm)

| DN | d    | R      | L     | н    | Z    | kg     | ArtNo.       |
|----|------|--------|-------|------|------|--------|--------------|
| 12 | 15,0 | 1/2"   | 66,0  | 36,0 | 13,0 | 0,0740 | PF01010202.1 |
| 15 | 18,0 | 1/2"   | 68,0  | 38,0 | 14,0 | 0,0870 | PF01010203.1 |
| 20 | 22,0 | 1/2``  | 74,0  | 41,0 | 16,0 | 0,1040 | PF01010204.1 |
| 20 | 22,0 | 3/4"   | 74,0  | 44,0 | 16,0 | 0,1410 | PF01010204.2 |
| 20 | 22,0 | 1"     | 74,0  | 47,0 | 16,0 | 0,1620 | PF01010204.3 |
| 25 | 28,0 | 1/2"   | 84,0  | 44,0 | 19,0 | 0,1340 | PF01010205.1 |
| 25 | 28,0 | 1"     | 84,0  | 50,0 | 19,0 | 0,1910 | PF01010205.2 |
| 32 | 35,0 | 3/4"   | 100,0 | 50,0 | 35,0 | 0,2010 | PF01010206.1 |
| 32 | 35,0 | 1 1/4" | 100,0 | 56,0 | 24,0 | 0,2570 | PF01010206.2 |

| Name:       | T-fitting, Female thread           |
|-------------|------------------------------------|
| Туре:       | PF01-01                            |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | Female thread                      |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |

| DN        | d    | Rp     | L     | н    | z    | <b>Z1</b> | kg     | ArtNo.       |
|-----------|------|--------|-------|------|------|-----------|--------|--------------|
| 12        | 15,0 | 1/2"   | 66,0  | 38,0 | 13,0 | 24,0      | 0,0810 | PF01010302.1 |
| 15        | 18,0 | 1/2"   | 68,0  | 41,0 | 14,0 | 27,0      | 0,0990 | PF01010303.1 |
| 15        | 18,0 | 3/4"   | 68,0  | 43,0 | 14,0 | 28,0      | 0,1140 | PF01010303.2 |
| 20        | 22,0 | 1/2"   | 74,0  | 42,0 | 16,0 | 28,0      | 0,1310 | PF01010304.1 |
| 20        | 22,0 | 3/4"   | 74,0  | 45,0 | 16,0 | 30,0      | 0,1380 | PF01010304.2 |
| 25        | 28,0 | 1/2"   | 84,0  | 45,0 | 19,0 | 31,0      | 0,1560 | PF01010305.1 |
| 25        | 28,0 | 3/4"   | 84,0  | 47,0 | 19,0 | 32,0      | 0,1630 | PF01010305.2 |
| 25        | 28,0 | 1"     | 84,0  | 52,0 | 19,0 | 36,0      | 0,1970 | PF01010305.3 |
| 32        | 35,0 | 1/2"   | 100,0 | 49,0 | 24,0 | 34,0      | 0,1820 | PF01010306.1 |
| 32        | 35,0 | 3/4"   | 100,0 | 51,0 | 24,0 | 36,0      | 0,2010 | PF01010306.2 |
| 32        | 35,0 | 1"     | 100,0 | 56,0 | 24,0 | 40,0      | 0,2280 | PF01010306.3 |
| 32        | 35,0 | 1 1/4" | 100,0 | 57,0 | 24,0 | 37,0      | 0,2760 | PF01010306.4 |
| 40        | 42,0 | 1/2"   | 114,0 | 53,0 | 27,0 | 39,0      | 0,2380 | PF01010307.1 |
| 40        | 42,0 | 3/4"   | 114,0 | 54,0 | 27,0 | 39,0      | 0,2570 | PF01010307.2 |
| 40        | 42,0 | 1"     | 114,0 | 59,0 | 27,0 | 43,0      | 0,2850 | PF01010307.3 |
| <b>40</b> | 42,0 | 1 1/2" | 114,0 | 60,0 | 27,0 | 40,0      | 0,3540 | PF01010307.4 |
| 50        | 54,0 | 1/2"   | 138,0 | 58,0 | 34,0 | 44,0      | 0,3470 | PF01010308.1 |
| 50        | 54,0 | 3/4"   | 138,0 | 60,0 | 34,0 | 45,0      | 0,3560 | PF01010308.2 |
| 50        | 54,0 | 1"     | 138,0 | 65,0 | 34,0 | 49,0      | 0,4100 | PF01010308.3 |
| 50        | 54,0 | 2"     | 138,0 | 78,0 | 34,0 | 54,0      | 0,5780 | PF01010308.4 |
| 65        | 76,1 | 3/4"   | 230,0 | 70,0 | 62,0 | 55,0      | 0,9440 | PF01010309.1 |
| 65        | 76,1 | 2"     | 230,0 | 88,0 | 62,0 | 64,0      | 1,1650 | PF01010309.2 |
| 80        | 88,9 | 3/4"   | 260,0 | 78,0 | 70,0 | 62,0      | 1,2350 | PF01010310.1 |
| 80        | 88,9 | 2"     | 260,0 | 96,0 | 70,0 | 71,0      | 1,4600 | PF01010310.2 |





### **Union Coupling**

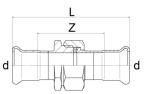
| Name:     |
|-----------|
| Type:     |
| Material: |

| Union Coupling                     |
|------------------------------------|
| PF01-02                            |
| stainless steel 1.4404 / AISI 316L |



| Nominal Pipe 312 |      |       |      |        |
|------------------|------|-------|------|--------|
| DN               | d    | L     | Z    | kg     |
| 12               | 15,0 | 89,0  | 49,0 | 0,1120 |
| 15               | 18,0 | 92,0  | 52,0 | 0,1500 |
| 20               | 22,0 | 99,0  | 57,0 | 0,1960 |
| 25               | 28,0 | 112,0 | 66,0 | 0,2810 |
| 32               | 35,0 | 119,0 | 67,0 | 0,3680 |
| 40               | 42,0 | 128,0 | 68,0 | 0,4890 |
| 50               | 54,0 | 141,0 | 71,0 | 0,6960 |

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Art.-No. PF01020002 PF01020003 PF01020004 PF01020005 PF01020006 PF01020007 PF01020008

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| Name:       | Union Coupling, Male thread        |
|-------------|------------------------------------|
| Type:       | PF01-02                            |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | Male thread                        |
| Thread:     | acc. to DIN EN 10226-1             |

#### Nominal Pipe Sizes (in mm)

| DN | d    | R      | L     | Z    | kg     | ArtNo.       |
|----|------|--------|-------|------|--------|--------------|
| 12 | 15,0 | 1/2"   | 70,0  | 33,0 | 0,0920 | PF01020102.1 |
| 12 | 15,0 | 3/4"   | 74,0  | 37,0 | 0,1340 | PF01020102.2 |
| 15 | 18,0 | 1/2"   | 74,0  | 37,0 | 0,1360 | PF01020103.1 |
| 15 | 18,0 | 3/4"   | 74,0  | 37,0 | 0,1370 | PF01020103.2 |
| 20 | 22,0 | 1/2"   | 76,0  | 38,0 | 0,1400 | PF01020104.1 |
| 20 | 22,0 | 3/4"   | 82,0  | 43,0 | 0,1400 | PF01020104.2 |
| 20 | 22,0 | 1"     | 86,0  | 43,0 | 0,2070 | PF01020104.3 |
| 25 | 28,0 | 1"     | 93,0  | 49,0 | 0,3360 | PF01020105.1 |
| 32 | 35,0 | 1 1/4" | 102,0 | 52,0 | 0,4630 | PF01020106.1 |
| 40 | 42,0 | 1 1/2" | 107,0 | 53,0 | 0,5630 | PF01020107.1 |
| 50 | 54,0 | 2"     | 118,0 | 55,0 | 0,9570 | PF01020108.1 |

| Name:<br>Type:<br>Material:<br>Connection:<br>Thread: | Union Coupling, Female thread<br>PF01-02<br>stainless steel 1.4404 / AISI 316L<br>Female thread<br>acc. to DIN EN 10226-1 | <b>B</b> | d Z |
|---|---|----------|-----|
|   |   |          | L   |

| d<br>15,0<br>15,0<br>18,0<br>22,0<br>22,0<br>22,0<br>28,0<br>35,0<br>42,0 | <b>Rp</b><br>1/2"<br>3/4"<br>1/2"<br>3/4"<br>3/4"<br>1 <sup>°°</sup><br>1 <sup>°°</sup><br>1 1/4"<br>1 1/2"<br>2 <sup>°°</sup> | L<br>70,0<br>72,0<br>72,0<br>81,0<br>82,0<br>88,0<br>94,0<br>99,0   | Z<br>34,0<br>38,0<br>36,0<br>38,0<br>42,0<br>42,0<br>42,0<br>45,0<br>46,0<br>47,0  | kg<br>0,0960<br>0,1190<br>0,1000<br>0,1540<br>0,1950<br>0,2340<br>0,3100<br>0,4060<br>0,5430  | ArtNo.<br>PF01020202.1<br>PF01020202.2<br>PF01020203.1<br>PF01020203.2<br>PF01020204.1<br>PF01020204.2<br>PF01020205.1<br>PF01020206.1<br>PF01020207.1<br>PF01020207.1   |
|---|--|---|--|---|--|
| 42,0<br>54,0  | 1 1/2<br>2``   | 99,0<br>108,0   | 47,0<br>50,0   | 0,7470  | PF01020207.1<br>PF01020208.1   |
|   | 15,0<br>15,0<br>18,0<br>22,0<br>22,0<br>28,0<br>35,0<br>42,0   | 15,0 1/2"   15,0 3/4"   18,0 1/2"   18,0 3/4"   22,0 3/4"   22,0 1"   28,0 1"   35,0 1 1/4"   42,0 1 1/2" | 15,0 $1/2"$ $70,0$ $15,0$ $3/4"$ $72,0$ $18,0$ $1/2"$ $72,0$ $18,0$ $3/4"$ $76,0$ $22,0$ $3/4"$ $81,0$ $22,0$ $1''$ $82,0$ $28,0$ $1''$ $88,0$ $35,0$ $11/4"$ $94,0$ $42,0$ $11/2"$ $99,0$ | 15,0 $1/2"$ $70,0$ $34,0$ $15,0$ $3/4"$ $72,0$ $38,0$ $18,0$ $1/2"$ $72,0$ $36,0$ $18,0$ $3/4"$ $76,0$ $38,0$ $22,0$ $3/4"$ $81,0$ $42,0$ $22,0$ $1"$ $82,0$ $42,0$ $22,0$ $1"$ $88,0$ $45,0$ $35,0$ $11/4"$ $94,0$ $46,0$ $42,0$ $11/2"$ $99,0$ $47,0$ | 15,0 $1/2"$ $70,0$ $34,0$ $0,0960$ $15,0$ $3/4"$ $72,0$ $38,0$ $0,1190$ $18,0$ $1/2"$ $72,0$ $36,0$ $0,1000$ $18,0$ $3/4"$ $76,0$ $38,0$ $0,1540$ $22,0$ $3/4"$ $81,0$ $42,0$ $0,1950$ $22,0$ $1"$ $82,0$ $42,0$ $0,2340$ $28,0$ $1"$ $88,0$ $45,0$ $0,3100$ $35,0$ $11/4"$ $94,0$ $46,0$ $0,4060$ $42,0$ $11/2"$ $99,0$ $47,0$ $0,5430$ |



d

| Name:       | Male straight connector            |                       |     |
|-------------|------------------------------------|-----------------------|-----|
| Type:       | PF01-03                            | and the second second |     |
| Material:   | stainless steel 1.4404 / AISI 316L |                       | R d |
| Connection: | Male thread                        |                       |     |
| Thread:     | acc. to DIN EN 10226-1             |                       | L   |

#### Nominal Pipe Sizes (in mm)

| DN | d    | R      | L     | kg     | ArtNo.     |
|----|------|--------|-------|--------|------------|
| 12 | 15,0 | 1/2"   | 52,0  | 0,0640 | PF01030002 |
| 15 | 18,0 | 1/2"   | 57,0  | 0,0660 | PF01030003 |
| 20 | 22,0 | 3/4"   | 59,0  | 0,0880 | PF01030004 |
| 25 | 28,0 | 1"     | 66,0  | 0,1280 | PF01030005 |
| 32 | 35,0 | 1 1/4" | 80,0  | 0,2120 | PF01030006 |
| 40 | 42,0 | 1 1/2" | 91,0  | 0,3140 | PF01030007 |
| 50 | 54,0 | 2"     | 107,0 | 0,3460 | PF01030008 |

#### **Bridge**

| Name:     | Bridge                             |  |
|-----------|------------------------------------|--|
| Type:     | PF01-04                            |  |
| Material: | stainless steel 1.4404 / AISI 316L |  |

#### Nominal Pipe Sizes (in mm)

| DN | d    | L     | L1   | н    | kg     | ArtNo.     |
|----|------|-------|------|------|--------|------------|
| 12 | 15,0 | 158,0 | 57,0 | 37,0 | 0,1050 | PF01040002 |
| 15 | 18,0 | 165,0 | 60,0 | 40,0 | 0,1450 | PF01040003 |
| 20 | 22,0 | 178,0 | 65,0 | 44,0 | 0,1960 | PF01040004 |
| 25 | 28,0 | 210,0 | 74,0 | 50,0 | 0,2110 | PF01040005 |

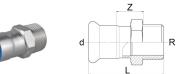
### Press Fitting Male / Female / Elbow / Flange Coupling

| Name:       | Press Fitting Male Coupling        |
|-------------|------------------------------------|
| Туре:       | PF01-05-00                         |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | Male thread                        |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |

#### Nominal Pipe Sizes (in mm)

| DN  | d     | R      | L     | Z    | kg     | ArtNo.       |
|-----|-------|--------|-------|------|--------|--------------|
| 12  | 15,0  | 1/2"   | 54,0  | 19,0 | 0,0420 | PF01050002.1 |
| 12  | 15,0  | 3/4"   | 58,0  | 20,0 | 0,0750 | PF01050002.2 |
| 15  | 18,0  | 1/2"   | 54,0  | 19,0 | 0,0530 | PF01050003.1 |
| 15  | 18,0  | 3/4"   | 58,0  | 24,0 | 0,0810 | PF01050003.2 |
| 20  | 22,0  | 1/2"   | 56,0  | 20,0 | 0,0650 | PF01050004.1 |
| 20  | 22,0  | 3/4"   | 60,0  | 23,0 | 0,0930 | PF01050004.2 |
| 20  | 22,0  | 1"     | 63,0  | 23,0 | 0,1150 | PF01050004.3 |
| 25  | 28,0  | 3/4"   | 65,0  | 25,0 | 0,1070 | PF01050005.1 |
| 25  | 28,0  | 1"     | 68,0  | 26,0 | 0,1290 | PF01050005.2 |
| 25  | 28,0  | 1 1/4" | 70,0  | 25,0 | 0,1690 | PF01050005.3 |
| 32  | 35,0  | 1"     | 69,0  | 24,0 | 0,1590 | PF01050006.1 |
| 32  | 35,0  | 1 1/4" | 71,0  | 24,0 | 0,1650 | PF01050006.2 |
| 32  | 35,0  | 1 1/2" | 71,0  | 24,0 | 0,2040 | PF01050006.3 |
| 40  | 42,0  | 1 1/4" | 76,0  | 28,0 | 0,1920 | PF01050007.1 |
| 40  | 42,0  | 1 1/2" | 76,0  | 28,0 | 0,2220 | PF01050007.2 |
| 50  | 54,0  | 1 1/2" | 84,0  | 29,0 | 0,2980 | PF01050008.1 |
| 50  | 54,0  | 2"     | 90,0  | 28,0 | 0,3580 | PF01050008.2 |
| 65  | 76,1  | 2 1/2" | 120,0 | 35,0 | 0,6930 | PF01050009.1 |
| 80  | 88,9  | 3"     | 132,0 | 37,0 | 0,8740 | PF01050010.1 |
| 100 | 108,0 | 4"     | 157,0 | 42,0 | 1,0620 | PF01050011.1 |





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Rp

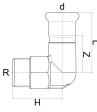
Ζ

| Name:       | Press Fitting Female Coupling      |
|-------------|------------------------------------|
| Туре:       | PF01-05-01                         |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | Female thread                      |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |

#### Nominal Pipe Sizes (in mm)

| DN | d    | Rp     | L     | Z    | kg     | ArtNo.       |
|----|------|--------|-------|------|--------|--------------|
| 12 | 15,0 | 1/2"   | 55,0  | 20,0 | 0,0530 | PF01050102.1 |
| 12 | 15,0 | 3/4"   | 59,0  | 21,0 | 0,0740 | PF01050102.2 |
| 15 | 18,0 | 1/2"   | 57,0  | 24,0 | 0,0620 | PF01050103.1 |
| 15 | 18,0 | 3/4"   | 59,0  | 26,0 | 0,0800 | PF01050103.2 |
| 20 | 22,0 | 1/2"   | 58,0  | 24,0 | 0,0830 | PF01050104.1 |
| 20 | 22,0 | 3/4"   | 61,0  | 25,0 | 0,0930 | PF01050104.2 |
| 20 | 22,0 | 1"     | 66,0  | 26,0 | 0,1190 | PF01050104.3 |
| 25 | 28,0 | 3/4"   | 65,0  | 26,0 | 0,1210 | PF01050105.1 |
| 25 | 28,0 | 1"     | 70,0  | 28,0 | 0,1300 | PF01050105.2 |
| 25 | 28,0 | 1 1/4" | 71,0  | 26,0 | 0,1640 | PF01050105.3 |
| 32 | 35,0 | 1"     | 66,0  | 20,0 | 0,1820 | PF01050106.1 |
| 32 | 35,0 | 1 1/4" | 72,0  | 25,0 | 0,1880 | PF01050106.2 |
| 32 | 35,0 | 1 1/2" | 72,0  | 25,0 | 0,2060 | PF01050106.3 |
| 40 | 42,0 | 1 1/4" | 71,0  | 20,0 | 0,1810 | PF01050107.1 |
| 40 | 42,0 | 1 1/2" | 77,0  | 26,0 | 0,3560 | PF01050107.2 |
| 50 | 54,0 | 1 1/2" | 76,0  | 21,0 | 0,3200 | PF01050108.1 |
| 50 | 54,0 | 2"     | 94,0  | 34,0 | 0,4000 | PF01050108.2 |
| 65 | 76,1 | 2 1/2" | 117,0 | 38,0 | 0,5640 | PF01050109.1 |

| Name:       | Elbow Coupling 90° Male thread     |     |
|-------------|------------------------------------|-----|
| Type:       | PF01-05-02                         |     |
| Material:   | stainless steel 1.4404 / AISI 316L |     |
| Connection: | Male thread                        | Mag |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |     |



Rp

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#### Nominal Pipe Sizes (in mm)

| DN | d    | R      | L    | н    | Z    | kg     | ArtNo.       |
|----|------|--------|------|------|------|--------|--------------|
| 12 | 15,0 | 1/2``  | 55,0 | 37,0 | 35,0 | 0,1010 | PF01050202.1 |
| 15 | 18,0 | 1/2``  | 57,0 | 39,0 | 37,0 | 0,1120 | PF01050203.1 |
| 20 | 22,0 | 3/4"   | 61,0 | 46,0 | 39,0 | 0,1700 | PF01050204.1 |
| 25 | 28,0 | 1"     | 68,0 | 54,0 | 45,0 | 0,2450 | PF01050205.1 |
| 32 | 35,0 | 1 1/4" | 76,0 | 63,0 | 50,0 | 0,4300 | PF01050206.1 |
| 40 | 42,0 | 1 1/2" | 84,0 | 67,0 | 54,0 | 0,5970 | PF01050207.1 |
| 50 | 54,0 | 2"     | 94,0 | 77,0 | 59,0 | 0,8200 | PF01050208.1 |

| Name:       | Elbow Coupling 90° Female thread   |
|-------------|------------------------------------|
| Type:       | PF01-05-03                         |
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | Female thread                      |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |

| DN | d    | R      | L    | н    | Z    | kg     | ArtNo.       |
|----|------|--------|------|------|------|--------|--------------|
| 12 | 15,0 | 1/2"   | 55,0 | 37,0 | 35,0 | 0,1050 | PF01050302.1 |
| 15 | 18,0 | 1/2"   | 57,0 | 39,0 | 37,0 | 0,1160 | PF01050303.1 |
| 20 | 22,0 | 3/4"   | 61,0 | 46,0 | 39,0 | 0,1760 | PF01050304.1 |
| 25 | 28,0 | 1"     | 68,0 | 54,0 | 45,0 | 0,2530 | PF01050305.1 |
| 32 | 35,0 | 1 1/4" | 76,0 | 63,0 | 50,0 | 0,4330 | PF01050306.1 |



| Name:<br>Type:<br>Material<br><b>Nomina</b> | :<br>al Pipe Siz | PF01-<br>stainle | ess steel : | 5     | AISI 316L | -    | 00    | 0 0  | TZ     | d d1   | m<br>k<br>D |
|---|------------------|------------------|-------------|-------|-----------|------|-------|------|--------|--------|-------------|
| DN  | d                | D                | k           | τ.    | т         | m    | D1    | z    | number | kg     | ArtNo.      |
| 12  | 15,0             | 95,0             | 65,0        | 43,0  | 11,0      | 14,0 | 12,0  | 23,0 | 4      | 0,5580 | PF01050402  |
| 15  | 18,0             | 95,0             | 65,0        | 43,0  | 11,0      | 14,0 | 15,0  | 23,0 | 4      | 0,5500 | PF01050403  |
| 20  | 22,0             | 105,0            | 75,0        | 47,0  | 12,0      | 14,0 | 20,0  | 26,0 | 4      | 0,7740 | PF01050404  |
| 25  | 28,0             | 115,0            | 85,0        | 54,0  | 14,0      | 14,0 | 25,0  | 31,0 | 4      | 1,0570 | PF01050405  |
| 32  | 35,0             | 140,0            | 100,0       | 62,0  | 15,0      | 18,0 | 32,0  | 36,0 | 4      | 1,7080 | PF01050406  |
| 40  | 42,0             | 150,0            | 110,0       | 70,0  | 16,0      | 18,0 | 40,0  | 40,0 | 4      | 2,1040 | PF01050407  |
| 50  | 54,0             | 165,0            | 125,0       | 84,0  | 18,0      | 18,0 | 50,0  | 49,0 | 4      | 2,8340 | PF01050408  |
| 65  | 76,1             | 185,0            | 145,0       | 129,0 | 18,0      | 18,0 | 65,0  | 76,0 | 4      | 3,6240 | PF01050409  |
| 80  | 88,9             | 200,0            | 160,0       | 148,0 | 20,0      | 18,0 | 80,0  | 88,0 | 8      | 4,4440 | PF01050410  |
| 100   | 108,0            | 220,0            | 180,0       | 173,0 | 20,0      | 18,0 | 100,0 | 98,0 | 8      | 5,3840 | PF01050411  |

### **Press Fitting Coupling / Long Coupling**

| Press Fitting Coupli | ng                                 |
|----------------------|------------------------------------|
| Type:                | PF01-06                            |
| Material:            | stainless steel 1.4404 / AISI 316L |
| Connection:          | F/F                                |

#### Nominal Pipe Sizes (in mm)

| DN  | d     | L     | Z    | kg     | ArtNo.     |
|-----|-------|-------|------|--------|------------|
| 12  | 15,0  | 48,0  | 8,0  | 0,0340 | PF01060002 |
| 15  | 18,0  | 48,0  | 8,0  | 0,0400 | PF01060003 |
| 20  | 22,0  | 50,0  | 8,0  | 0,0510 | PF01060004 |
| 25  | 28,0  | 54,0  | 8,0  | 0,0670 | PF01060005 |
| 32  | 35,0  | 62,0  | 10,0 | 0,0950 | PF01060006 |
| 40  | 42,0  | 71,0  | 11,0 | 0,1380 | PF01060007 |
| 50  | 54,0  | 83,0  | 13,0 | 0,1900 | PF01060008 |
| 65  | 76,1  | 141,0 | 35,0 | 0,5880 | PF01060009 |
| 80  | 88,9  | 162,0 | 42,0 | 0,7670 | PF01060010 |
| 100 | 108,0 | 194,0 | 44,0 | 1,1880 | PF01060011 |

#### **Press Fitting Long Coupling**

| Type:       | PF01-06                            |
|-------------|------------------------------------|
| Material:   | stainless steel 1.4404 / AISI 316L |
| Connection: | F/F                                |





| DN  | d     | L     | kg     | ArtNo.     |
|-----|-------|-------|--------|------------|
| 12  | 15,0  | 67,0  | 0,0450 | PF01060102 |
| 15  | 18,0  | 68,0  | 0,0540 | PF01060103 |
| 20  | 22,0  | 73,0  | 0,0690 | PF01060104 |
| 25  | 28,0  | 83,0  | 0,0970 | PF01060105 |
| 32  | 35,0  | 98,0  | 0,1400 | PF01060106 |
| 40  | 42,0  | 115,0 | 0,1980 | PF01060107 |
| 50  | 54,0  | 138,0 | 0,2990 | PF01060108 |
| 65  | 76,1  | 229,0 | 0,3600 | PF01060109 |
| 80  | 88,9  | 263,0 | 0,4500 | PF01060110 |
| 100 | 108,0 | 313,0 | 0,5000 | PF01060111 |



| Reducing piece |
|----------------|
|----------------|

Nominal Pipe Sizes (in mm)

| Type:     | PF01-07                            |
|-----------|------------------------------------|
| Material: | stainless steel 1.4404 / AISI 316L |





G

| DN     |       |      |       | -        | l len  | Aut No       |
|--------|-------|------|-------|----------|--------|--------------|
| DN     | D     | d    | L     | <b>Z</b> | kg     | ArtNo.       |
| 15-12  | 18,0  | 15,0 | 62,0  | 42,0     | 0,0390 | PF01070003.1 |
| 20-12  | 22,0  | 15,0 | 62,0  | 42,0     | 0,0430 | PF01070004.1 |
| 20-15  | 22,0  | 18,0 | 60,0  | 40,0     | 0,0450 | PF01070004.2 |
| 25-12  | 28,0  | 15,0 | 63,0  | 43,0     | 0,0560 | PF01070005.1 |
| 25-15  | 28,0  | 18,0 | 67,0  | 47,0     | 0,0590 | PF01070005.2 |
| 25-20  | 28,0  | 22,0 | 66,0  | 45,0     | 0,0610 | PF01070005.3 |
| 32-12  | 35,0  | 15,0 | 75,0  | 50,0     | 0,0780 | PF01070006.1 |
| 32-15  | 35,0  | 18,0 | 77,0  | 57,0     | 0,0820 | PF01070006.2 |
| 32-20  | 35,0  | 22,0 | 68,0  | 47,0     | 0,0840 | PF01070006.3 |
| 32-25  | 35,0  | 28,0 | 76,0  | 53,0     | 0,0850 | PF01070006.4 |
| 40-12  | 42,0  | 15,0 | 83,0  | 62,0     | 0,1060 | PF01070007.1 |
| 40-15  | 42,0  | 18,0 | 82,0  | 62,0     | 0,1110 | PF01070007.2 |
| 40-20  | 42,0  | 22,0 | 82,0  | 63,0     | 0,1260 | PF01070007.3 |
| 40-25  | 42,0  | 28,0 | 82,0  | 60,0     | 0,1190 | PF01070007.4 |
| 40-32  | 42,0  | 35,0 | 80,0  | 54,0     | 0,1150 | PF01070007.5 |
| 50-12  | 54,0  | 15,0 | 95,0  | 74,0     | 0,1680 | PF01070008.1 |
| 50-15  | 54,0  | 18,0 | 94,0  | 73,0     | 0,1740 | PF01070008.2 |
| 50-20  | 54,0  | 22,0 | 95,0  | 74,0     | 0,1650 | PF01070008.3 |
| 50-25  | 54,0  | 28,0 | 100,0 | 77,0     | 0,1920 | PF01070008.4 |
| 50-32  | 54,0  | 35,0 | 96,0  | 70,0     | 0,1870 | PF01070008.5 |
| 50-40  | 54,0  | 42,0 | 92,0  | 72,0     | 0,1750 | PF01070008.6 |
| 65-40  | 76,1  | 42,0 | 150,0 | 120,0    | 0,4650 | PF01070009.1 |
| 65-50  | 76,1  | 54,0 | 145,0 | 110,0    | 0,4650 | PF01070009.2 |
| 80-50  | 88,9  | 54,0 | 147,0 | 112,0    | 0,6760 | PF01070010.1 |
| 80-65  | 88,9  | 76,1 | 161,0 | 108,0    | 0,5910 | PF01070010.2 |
| 100-50 | 108,0 | 54,0 | 163,0 | 128,0    | 0,7390 | PF01070011.1 |
| 100-65 | 108,0 | 76,1 | 184,0 | 131,0    | 0,8590 | PF01070011.2 |
| 100-80 | 108,0 | 88,9 | 203,0 | 143,0    | 1,0000 | PF01070011.3 |

### **Female Coupling**

| Material:   | stainless steel 1.4404 / AISI 316L |
|-------------|------------------------------------|
| Type:       | PF01-08                            |
| Connection: | Female thread                      |
| Thread:     | acc. to DIN EN ISO 228-1           |

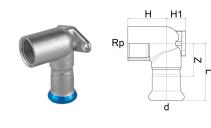
#### Nominal Pipe Sizes (in mm)

| DN<br>12<br>12<br>15<br>15<br>20<br>25<br>25<br>25<br>32<br>40 | d<br>15,0<br>15,0<br>18,0<br>22,0<br>28,0<br>28,0<br>35,0<br>42.0 | G<br>1/2"<br>3/4"<br>1/2"<br>3/4"<br>1"<br>1 1/4"<br>1 1/2"<br>1 3/4" | L<br>50,0<br>47,0<br>51,0<br>52,0<br>54,0<br>59,0<br>61,0<br>64,0<br>69,0 | Z<br>18,0<br>18,0<br>20,0<br>21,0<br>24,0<br>26,0<br>25,0 | kg<br>0,0410<br>0,0930<br>0,0580<br>0,0770<br>0,1360<br>0,1590<br>0,2110<br>0,2340<br>0,2810 | ArtNo.<br>PF01080002.1<br>PF01080002.2<br>PF01080003.1<br>PF01080003.2<br>PF01080004.1<br>PF01080005.1<br>PF01080005.2<br>PF01080006.1<br>PF01080006.1 |
|--|---|---|---|---|--|--|
| 32   | 35,0  | 1 1/2"  | 64,0  | 25,0  | 0,2340   | PF01080006.1   |
| 40   | 42,0  | 1 3/4"  | 69,0  | 25,0  | 0,2810   | PF01080007.1   |
| 50   | 54,0  | 2 3/8"  | 75,0  | 24,0  | 0,3610   | PF01080008.1   |



### Wall plate Elbow 90°

| Material:   | stainless steel 1.4404 / AISI 316L |
|-------------|------------------------------------|
| Type:       | PF01-09                            |
| Connection: | Female thread                      |
| Thread:     | acc. to DIN EN 10226-1, ISO 7-1    |
|             |                                    |



### Nominal Pipe Sizes (in mm)

| DN | d    | Rp   | L    | н    | H1   | z    | kg     | ArtNo.     |
|----|------|------|------|------|------|------|--------|------------|
| 12 | 15,0 | 1/2" | 50,0 | 30,0 | 13,0 | 30,0 | 0,0990 | PF01090002 |
| 15 | 18,0 | 1/2" | 50,0 | 30,0 | 13,0 | 30,0 | 0,1020 | PF01090003 |
| 20 | 22,0 | 3/4" | 55,0 | 34,0 | 17,0 | 34,0 | 0,1560 | PF01090004 |

### **Press Fitting Cap**

| Type:     | PF01-10                            |
|-----------|------------------------------------|
| Material: | stainless steel 1.4404 / AISI 316L |



| DN        | d     | L     | Z    | kg     | ArtNo.     |
|-----------|-------|-------|------|--------|------------|
| 12        | 15,0  | 34,0  | 14,0 | 0,0230 | PF01100002 |
| 15        | 18,0  | 35,0  | 15,0 | 0,0280 | PF01100003 |
| 20        | 22,0  | 39,0  | 18,0 | 0,0400 | PF01100004 |
| 25        | 28,0  | 48,0  | 25,0 | 0,0600 | PF01100005 |
| 32        | 35,0  | 51,0  | 25,0 | 0,0790 | PF01100006 |
| <b>40</b> | 42,0  | 59,0  | 29,0 | 0,1150 | PF01100007 |
| 50        | 54,0  | 67,0  | 32,0 | 0,1630 | PF01100008 |
| 65        | 76,1  | 94,0  | 41,0 | 0,4220 | PF01100009 |
| 80        | 88,9  | 103,0 | 43,0 | 0,5430 | PF01100010 |
| 100       | 108,0 | 124,0 | 49,0 | 0,7870 | PF01100011 |



#### Seals\*

#### EPDM

| Type:<br>Material:<br>Operating tempo<br>Application:            | erature: | PF01-11-00<br>EPDM-LBP (leak before press)<br>-35°C to +135°C<br>for drinking water applications |                   |     |
|--|----------|--|-------------------|-----|
| D (in mm)  | d        | ArtNo.   |                   |     |
| 15,0   | 2,6      | PF01110002   | $\frown$          |     |
| 18,0   | 2,6      | PF01110003   |                   |     |
| 22,0   | 3,3      | PF01110004   |                   |     |
| 28,0   | 3,1      | PF01110005   |                   |     |
| 35,0   | 3,1      | PF01110006   |                   |     |
| 42,0   | 4,1      | PF01110007   |                   |     |
| 54,0   | 4,1      | PF01110008   |                   |     |
| FPM/FKM<br>Type:<br>Material:<br>Operating tempo<br>Application: | erature: | PF01-11-01<br>FPM/FKM<br>-20°C to +200°C<br>for applications such as solar<br>various gases      | , compressed air, | Ai. |
| D (in mm)  | d        | ArtNo.   |                   |     |
| 15,0   | 2,6      | PF01110102   |                   |     |
| 18,0   | 2,6      | PF01110103   |                   |     |
| 22,0   | 3,3      | PF01110104   |                   |     |
| 28,0   | 3,1      | PF01110105   |                   |     |
| 35,0   | 3,1      | PF01110106   |                   |     |
| 42,0   | 4,1      | PF01110107   |                   |     |
| 54,0   | 4,1      | PF01110108   |                   |     |
| 76,1   | 7,0      | PF01110109   |                   |     |
| 88,9   | 8,0      | PF01110110   |                   |     |
| 108,0  | 10,0     | PF01110111   |                   |     |

\* EPDM seals up to and including 54,0 mm installed as LBP seals ("leak before press"). Remaining seals as standard seals.

#### Installation instructions:

The press fittings are supplied with inserted EPDM gaskets, in the LBP version (leak before press). Alternative seals made of FPM/FKM can be ordered separately. The sealing materials EPDM and FPM/FKM are resistant to common drinking water additives and are resistant to aging.

The special design of the LBP seal allows quick and reliable checking of the installed press fittings. If the fitting has not been compressed or is faulty, water will escape from the seal at the lowest pressure (approx. 1,0 bar), (leak before press).

EPDM seals up to and including 54,0 mm are installed as LBP seals ("leak before press"). The FPM/FKM replacement seals all nominal sized standard seals, without LBP seals.

All pressfittings have a blue "sleeve" on the press contour that peels off when pressed correctly.

Image similar, subject change without notice.