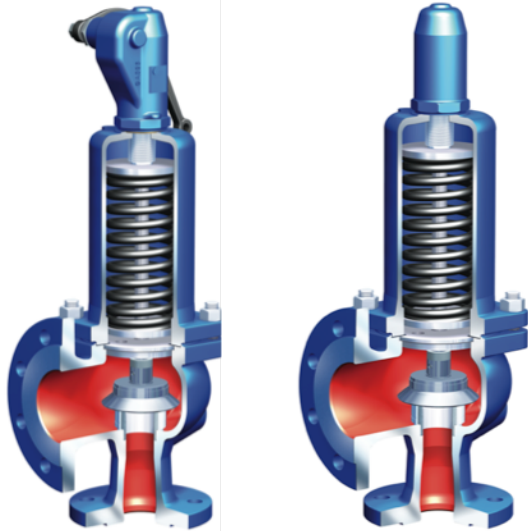


Flange-Safety valve TYPE SF01 / SF02 / SF03



Description:

Flange-Safety valves are used to protect a closed system, pressure tanks etc. against overpressure.

Features:

- suitable for neutral and non-neutral, not adhesive **liquid & gaseous media**.
- TUV-type test approval letter L & D/G
- TUV SV 811 F und TUV SV 811 D/G
- Safety valves are set and sealed at the factory
- Direct loaded with spring
- Installation in vertical position with spindle standing upwards

Connection:

DN15, DN20, DN25, DN32, DN40, DN50, DN65, DN80, DN100

Temperature:

-60°C to +450°C –
depending on design

Set pressure:

0,2 bar – 40,0 bar–
depending on design

Design:

Safety valve with flange

Type SF01

Material: EN-JL1040 grey cast iron
Temperature: Metal: -10°C up to +300°C | EPDM: 0°C up to +150°C | FPM: 0°C up to +180°C
Flange : DIN EN 1092-2 / DIN 2533
Nominal pressure: PN16

Type SF02

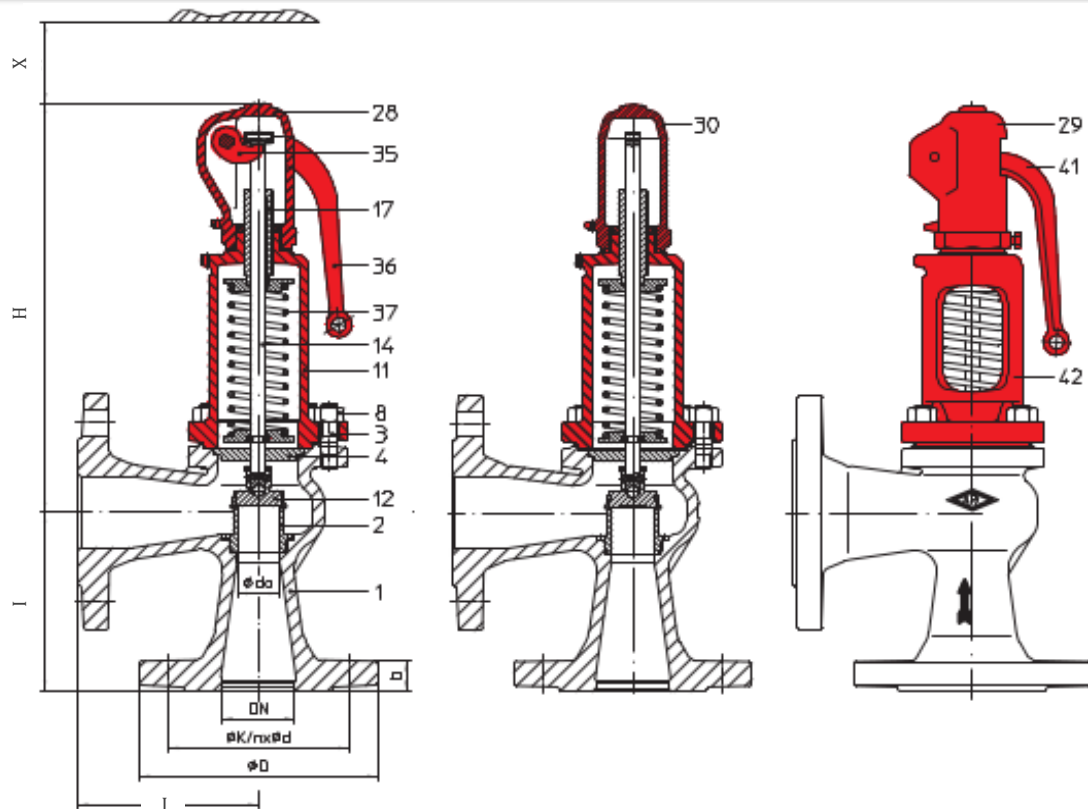
Material: 1.0619+N carbon iron
Temperature: Metal: -10°C up to +450°C | EPDM: 0°C up to +150°C | FPM: 0°C up to +180°C
Flange : DIN EN 1092-1 / DIN 2545
Nominal pressure: PN40

Type SF03

Material: 1.4408 stainless steel
Temperature: Metal: -60°C to +400°C | EPDM: 0°C up to +150°C | FPM: 0°C up to +180°C
Flange : DIN EN 1092-1 / DIN 2545
Nominal pressure: PN40

Approvals:

AD 2000-A2
 EN ISO 4126-1
 TRB 801 No. 45
 TRD 421
 VdTÜV-leaflet 100



with closed lifting device & closed bonnet

SFXX00....

gastight cap & closed bonnet

SFXX01....

with open lifting device & open bonnet
(only for gaseous media!!!)

SFXX02....

Dimensions:

| DN1 / DN2 | 15 | 20 | 25 | 32 | 40 | 50 | 65 | 80 | 100 | |
|--|------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| d0 | 12 | 12 | 15 | 18 | 20 | 29 | 36 | 44 | 55 | |
| A0 | 113 | 113 | 177 | 254 | 314 | 661 | 1018 | 1520 | 2376 | |
| I | 90 | 95 | 100 | 105 | 115 | 125 | 145 | 155 | 175 | |
| H | 260 | 260 | 270 | 285 | 290 | 290 | 340 | 400 | 450 | |
| X | 130 | 130 | 130 | 150 | 150 | 150 | 200 | 250 | 300 | |
| Weight kg | 5,0 | 5,0 | 5,5 | 8,0 | 9,5 | 11,5 | 15,5 | 20,5 | 33 | |
| $\varnothing D$ PN16 | 95 | 105 | 115 | 140 | 150 | 165 | 185 | 200 | 220 | |
| $\varnothing D$ PN40 | 95 | 105 | 115 | 140 | 150 | 165 | 185 | 200 | 235 | |
| b EN-JL1040 | 14 | 16 | 16 | 18 | 18 | 20 | 20 | 22 | 24 | |
| b 1.0619+N | 16 | 18 | 18 | 18 | 18 | 20 | 20 | 22 | 24 | |
| b 1.4408 | 16 | 18 | 18 | 18 | 18 | 20 | 20 | 22 | 24 | |
| Flange acc. DIN EN 1092-1 / -2, Flangeholes/-thickness tolerances acc. to DIN 2533 / 2545, raised face, facing acc. to DIN 2526 form C | | | | | | | | | | |
| $\varnothing K$ | PN16 | 65 | 75 | 85 | 100 | 110 | 125 | 145 | 160 | 180 |
| n x $\varnothing d$ | | 4 x 14 | 4 x 14 | 4 x 14 | 4 x 18 | 4 x 18 | 4 x 18 | 4 x 18 | 8 x 18 | 8 x 18 |
| $\varnothing K$ | PN40 | 65 | 75 | 85 | 100 | 110 | 125 | 145 | 160 | 190 |
| n x $\varnothing d$ | | 4 x 14 | 4 x 14 | 4 x 14 | 4 x 18 | 4 x 18 | 4 x 18 | 8 x 18 | 8 x 18 | 8 x 22 |
| Coefficient of discharge Kdr | | 0,26 | 0,26 | 0,23 | 0,23 | 0,26 | 0,23 | 0,26 | 0,23 | 0,23 |
| Set pressure (bar)* | | 0,3-40 | 0,3-40 | 0,2-40 | 0,2-40 | 0,2-40 | 0,2-40 | 0,2-40 | 0,2-40 | 0,2-40 |

*Set pressure with soft sealing from 0,5 bar

Parts and Material:

| Pos. | Part | SF01 | SF02 | SF03 |
|------|-----------------|-----------------------|-----------------|---------------|
| 1 | Body | EN-JL 1040 | 1.0619+N | 1.4408 |
| 2 | Seat | 1.4571 | 1.4571 | 1.4571 |
| 3 | Studs | 25CrMo4, 1.7218 | 25CrMo4, 1.7218 | A4 - 70 |
| 4 | Spindle guide | X20Cr13*QT, 1.4021*QT | | 1.4571 |
| 8 | Hexagon nut | C35E, 1:1181 | C35E, 1:1181 | A4 |
| 7 | gasket | Pure graphite | Pure graphite | Pure graphite |
| 11 | Bonnet closed | EN-JL 1040 | EN-JS1049 | 1.4408 |
| 12 | Disc | 1.4122+QT | 1.4122+QT | 1.4571 |
| 14 | Spindle | 1.4021+QT | 1.4021+QT | 1.4571 |
| 17 | Adjusting screw | 1.4021+QT | 1.4021+QT | 1.4404 |
| 27 | Sealing ring | CuFa | CuFa | 1.4571 |
| 28 | cap closed | EN-JL 1040 | EN-JS 1049 | 1.4408 |
| 29 | cap open | EN-JL 1040 | EN-JS 1049 | 1.4408 |
| 30 | cap gastight | EN-JL 1040 | EN-JS 1049 | 1.4408 |
| 31 | Packingsrings | Pure graphite | Pure graphite | Pure graphite |
| 35 | Lift fork | EN-JS 1049 | EN-JS 1049 | 1.4408 |
| 36 | Lever closed | EN-JS 1049 | EN-JS 1049 | 1.4571 |
| 37 | spring | 1.8159 | 1.8159 | 1.4310 |
| 41 | lever open | EN-JS 1049 | EN-JS 1049 | -- |
| 42 | bonnet open | EN-JL 1040 | EN-JS 1049 | -- |

Pressure-temperature-ratings:

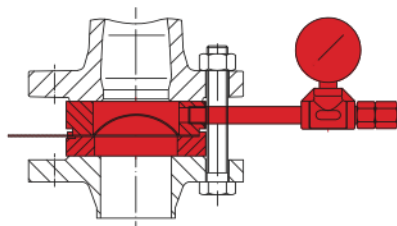
Intermediate values for max. permissible operational pressures can be determined by linear interpolation of the given temperature / pressure chart.

| DIN EN 1092-2 | -60°C to <-10°C | -10°C to 120°C | 150°C | 200°C | 250°C | 300°C | 350°C | 400°C | 450°C |
|-----------------------|-----------------|----------------|-------|-------|-------|-------|-------|-------|-------|
| SF01 EN JL1040 in bar | -- | 16 | 14,4 | 12,8 | 11,2 | 9,6 | -- | -- | -- |

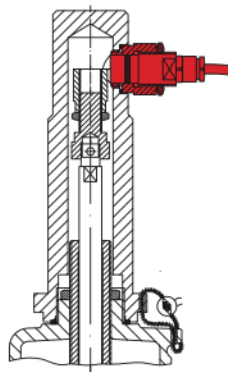
| manufacturers standard | -60°C to <-10°C | -10°C to 120°C | 150°C | 200°C | 250°C | 300°C | 350°C | 400°C | 450°C |
|------------------------|-----------------|----------------|-------|-------|-------|-------|-------|-------|-------|
| SF02 1.0619+N in bar | 30 | 40 | 38,1 | 35 | 32 | 28 | 25,7 | 23,8 | 13,1 |

| DIN EN 1092-1 | -60°C to <-10°C | -10°C to 100°C | 150°C | 200°C | 250°C | 300°C | 350°C | 400°C | 450°C |
|--------------------|-----------------|----------------|-------|-------|-------|-------|-------|-------|-------|
| SF03 1.4408 in bar | 40 | 40 | 36,3 | 33,7 | 31,8 | 29,7 | 28,5 | 27,4 | -- |

on request:



Berstscheibe



Näherungsschalter

Capacity table:

Blowing-off rates at 10% above set pressure

| DN | 15 | 20 | 25 | 32 | 40 | 50 | 65 | 80 | 100 |
|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Set pressure barü | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) | Water 20°C (t/h) |
| 0,2 | -- | -- | 0,97 | 1,4 | 1,95 | 3,63 | 6,33 | 8,36 | 13,06 |
| 0,3 | 0,84 | 0,84 | 1,16 | 1,67 | 2,33 | 4,30 | 7,46 | 9,80 | 15,22 |
| 0,5 | 1,11 | 1,11 | 1,54 | 2,21 | 3,09 | 5,74 | 10,0 | 13,22 | 20,6 |
| 1 | 1,57 | 1,57 | 2,17 | 3,13 | 4,37 | 8,12 | 14,15 | 18,69 | 29,2 |
| 2 | 2,22 | 2,22 | 3,07 | 4,42 | 6,17 | 11,48 | 20,0 | 26,4 | 41,3 |
| 3 | 2,72 | 2,72 | 3,76 | 5,42 | 7,56 | 14,07 | 24,5 | 32,4 | 50,6 |
| 4 | 3,14 | 3,14 | 4,35 | 6,26 | 8,73 | 16,24 | 28,3 | 37,4 | 58,4 |
| 5 | 3,51 | 3,51 | 4,86 | 7,0 | 9,76 | 18,16 | 31,6 | 41,8 | 65,3 |
| 6 | 3,85 | 3,85 | 5,32 | 7,66 | 10,69 | 19,89 | 34,6 | 45,8 | 71,6 |
| 7 | 4,16 | 4,16 | 5,75 | 8,28 | 11,55 | 21,5 | 37,4 | 49,5 | 77,3 |
| 8 | 4,45 | 4,45 | 6,14 | 8,85 | 12,35 | 23,0 | 40,0 | 52,9 | 82,6 |
| 9 | 4,72 | 4,72 | 6,52 | 9,39 | 13,1 | 24,4 | 42,4 | 56,1 | 87,6 |
| 10 | 4,97 | 4,97 | 6,87 | 9,89 | 13,81 | 25,7 | 44,7 | 59,1 | 92,4 |
| 12 | 5,44 | 5,44 | 7,53 | 10,84 | 15,12 | 28,1 | 49,0 | 64,8 | 100,2 |
| 14 | 5,88 | 5,88 | 8,13 | 11,71 | 16,34 | 30,4 | 52,9 | 69,9 | 109,3 |
| 16 | 6,29 | 6,29 | 8,69 | 12,51 | 17,46 | 32,5 | 56,6 | 74,8 | 116,8 |
| 18 | 6,67 | 6,67 | 9,22 | 13,27 | 18,52 | 34,4 | 60,0 | 79,3 | 123,9 |
| 20 | 7,03 | 7,03 | 9,72 | 14,0 | 19,53 | 36,3 | 63,3 | 83,6 | 130,6 |
| 22 | 7,37 | 7,37 | 10,19 | 14,7 | 20,5 | 38,1 | 66,3 | 87,7 | 137,0 |
| 24 | 7,7 | 7,7 | 10,64 | 15,33 | 21,4 | 39,8 | 69,3 | 91,6 | 143,1 |
| 25 | 7,86 | 7,86 | 10,86 | 15,64 | 21,8 | 40,6 | 70,7 | 93,3 | 146,0 |
| 26 | 8,0 | 8,0 | 11,06 | 15,92 | 22,2 | 41,3 | 72,0 | 95,1 | 148,6 |
| 28 | 8,3 | 8,3 | 11,47 | 16,52 | 23,1 | 42,9 | 74,7 | 98,7 | 154,2 |
| 30 | 8,6 | 8,6 | 11,88 | 17,1 | 23,9 | 44,4 | 77,3 | 102,2 | 159,7 |
| 35 | 9,28 | 9,28 | 12,83 | 18,47 | 25,8 | 47,9 | 83,5 | 110,4 | 172,5 |
| 36 | 9,4 | 9,4 | 13,0 | 18,7 | 26,1 | 48,7 | 84,7 | 111,9 | 174,9 |
| 40 | 9,92 | 9,92 | 13,71 | 19,75 | 27,6 | 51,3 | 89,3 | 118,0 | 184,4 |

Capacity table:

Blowing-off rates at 10% above set pressure

| DN | 15 | 20 | 25 | 32 | 40 | 50 | 65 | 80 | 100 |
|-------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Set pressure barü | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) | Steam (kg/h) |
| 0,2 | -- | -- | 20 | 33 | 44 | 85 | 142 | 195 | 305 |
| 0,3 | 20 | 20 | 28 | 41 | 56 | 107 | 82 | 247 | 386 |
| 0,4 | 23 | 23 | 23 | 48 | 65 | 126 | 209 | 290 | 450 |
| 0,5 | 27 | 27 | 27 | 55 | 74 | 144 | 239 | 332 | 520 |
| 0,6 | 30 | 30 | 30 | 62 | 82 | 162 | 267 | 372 | 580 |
| 0,8 | 36 | 36 | 36 | 73 | 100 | 189 | 323 | 435 | 680 |
| 1 | 41 | 41 | 41 | 84 | 114 | 218 | 370 | 500 | 785 |
| 2 | 68 | 68 | 68 | 139 | 188 | 362 | 610 | 830 | 1300 |
| 3 | 95 | 95 | 95 | 197 | 265 | 510 | 860 | 1180 | 1840 |
| 4 | 119 | 119 | 119 | 246 | 330 | 640 | 1070 | 1470 | 2300 |
| 5 | 142 | 142 | 142 | 295 | 396 | 765 | 1280 | 1760 | 2750 |
| 6 | 166 | 166 | 166 | 343 | 460 | 890 | 1495 | 2050 | 3200 |
| 7 | 189 | 189 | 189 | 391 | 525 | 1015 | 1700 | 2340 | 3650 |
| 8 | 213 | 213 | 213 | 440 | 590 | 1140 | 1910 | 2630 | 4100 |
| 9 | 236 | 236 | 236 | 490 | 655 | 1265 | 2120 | 2910 | 4550 |
| 10 | 259 | 259 | 259 | 535 | 720 | 1390 | 2330 | 3200 | 5000 |
| 12 | 306 | 306 | 306 | 630 | 850 | 1640 | 2750 | 3780 | 5900 |
| 14 | 352 | 352 | 352 | 730 | 980 | 1890 | 3170 | 4350 | 6800 |
| 16 | 400 | 400 | 400 | 825 | 1105 | 2140 | 3590 | 4920 | 7700 |
| 18 | 445 | 445 | 445 | 920 | 1235 | 2390 | 4000 | 5500 | 8600 |
| 20 | 490 | 490 | 490 | 1020 | 1365 | 2640 | 4430 | 6080 | 9500 |
| 22 | 540 | 540 | 540 | 1110 | 1495 | 2890 | 4850 | 6660 | 10400 |
| 24 | 585 | 585 | 585 | 1210 | 1630 | 3140 | 5270 | 7240 | 11300 |
| 25 | 609 | 609 | 609 | 1260 | 1690 | 3270 | 5480 | 7530 | 11760 |
| 26 | 630 | 630 | 630 | 1310 | 1760 | 3400 | 5700 | 7820 | 12200 |
| 28 | 680 | 680 | 680 | 1405 | 1890 | 3650 | 6120 | 8400 | 13100 |
| 30 | 730 | 730 | 730 | 1505 | 2020 | 3900 | 6550 | 8990 | 14000 |
| 32 | 775 | 775 | 775 | 1600 | 2150 | 4160 | 6980 | 9580 | 15000 |

Structure Article number:

| Type | Design | Seal | Size |
|------------------------|---|------------|------------|
| SF01 – grey cast iron | 00 – closed lifting device & bonnet | 00 – Metal | 03 – DN15 |
| SF02 – carbon steel | 01 – gastight cap & closed bonnet | 01 – EPDM | 04 – DN20 |
| SF03 – stainless steel | 02 – open lifting device & open bonnet, (only for gaseous media) | 02 – FPM | 05 – DN25 |
| | | | 06 – DN32 |
| | | | 07 – DN40 |
| | | | 08 – DN50 |
| | | | 09 – DN65 |
| | | | 10 – DN80 |
| | | | 11 – DN100 |

Example SF02010106:

SF02 | **01** | **01** | **06**

Article number. SF02010106

Safety valve made on carbon steel

Design: gastight cap & closed bonnet

Seal: EPDM

Size: DN32

Image similar. Change without notice.